





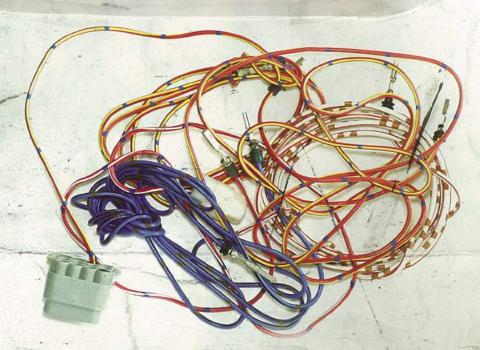
La quinceñera, your fifteenth birthday, the day the world is pink and white, pearls and lace, the girl becomes the woman, the day she receives the body of Christ in communion. When a young lady celebrates her quinceñera, it is not only a celebration, but also a time to reflect. Usually, there will be a theme: Cinderella, bears, angels, dolls. The young lady will carry a bouquet of roses. The catering is traditional: mole, rice, chicken, tamales. To begin, the young lady will present her bouquet to the Virgin Mary. She will recite a poem that she has written herself. There will be a live deejay or a mariachi band. She will be given a last doll made from porcelain to represent the final offering of childhood. A carriage will take her to and from the reception. She must attend the beauty salon that day. Her hair must be arranged in rolls and knots, the silver-frosted flowers arranged with pins; her nails should match the pink of the dress. Then there is the jewelry. A ring symbolizes the commitment between the young lady and Christ. She will wear the metal charm of her patron saint. On her head must sit the crown, which represents the Crown of Life, promised in the Bible to faithful Christians. Gloves are optional, but pretty.



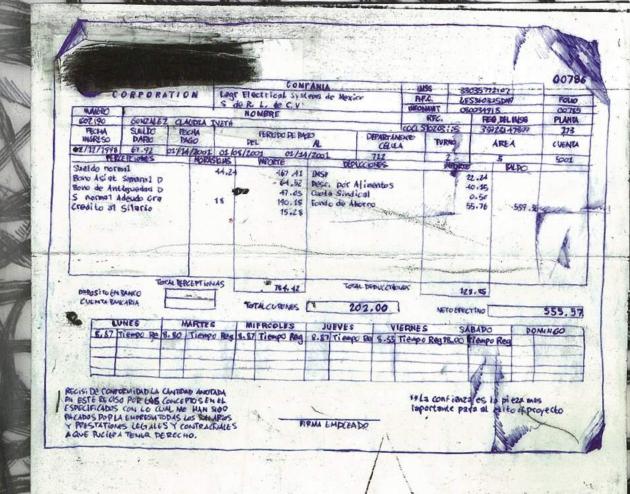
"When she turned fifteen we made her a small cake and she was happy. She wanted something bigger but her family didn't have the money. She started making plans to find a job. We altered her papers and she got what she wanted—a job in a factory."

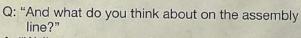
Lear Corporation is a manufacturer of automotive interiors. Factory 173 is housed in three sprawling buildings in the maquiladora zone. Buses let the workers off two blocks from the entrance and everyone walks in their blue smocks or coveralls. At age fifteen, Claudia joined the procession. She would forget about Jorge in his inexpensive casket. She would forget her *quinceñera* because there was nothing to remember.

There is no sense in waiting for someone else to organize your party. If you want a beautiful life, you must work for it.



"To assemble the cable, you need connectors. There are sequences you need to follow to prevent any inverted circuits. For example, the sequence that we work with shows the color of the circuit, the connector it has to go to, and the connection point that completes the assembly. If it requires a red with a white, and instead I use a rose with a green, that circuit will be inverted, and that is a defect that will be rejected by the quality department. If we have two or three inverted circuits, we get a warning. If there are a few over a week, they can send us home for a day."





A: "Well, you cannot go thinking about anything. You have to be 99 percent concentrated on your work to prevent any defects."





